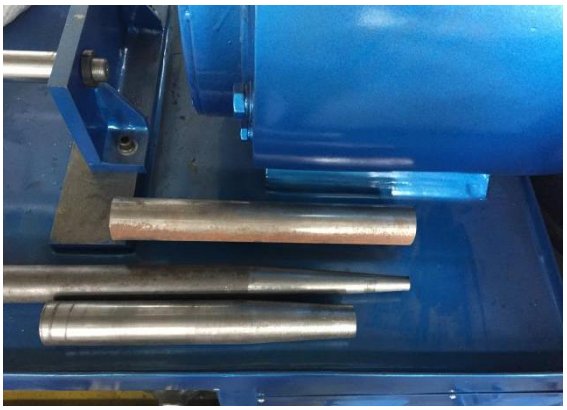
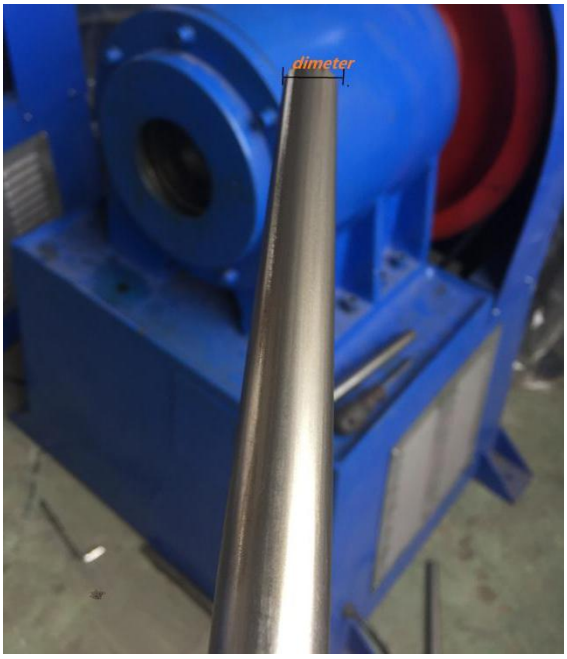
XS-40ZS Tube Tapering Machine







Series taper shrinking machine is our company adopts advanced technology at home and abroad on the basis of the self developed to shrink taper pipe and embossing new high-tech multi-functional product, the mechanical work, save cost, time and energy, and greatly improve the production efficiency, is the most ideal processing machinery.

1.When the machine is working, it is forbidden to enter its action area.

2.The operator should stand in the range of the emergency stop switch.

3.The unit must be operated exclusively;

4.Turn off the power when the machine is in trouble.

5.Keep the machines and the environment clean;

6Please turn off the power when installing the mould for safety.

7.Place the machine on a solid ground and adjust the level to make the machine more stable.

8.Check the steering of the motor, such as turning the wrong turn and adjusting the wiring.

9.When the key is in use, please touch lightly and prohibit the use of hard press.

10.The cold forging method is used to make a cylinder or cone.

11.There is a closed-circuit lubrication system to ensure that the machine is running normally.

12.With the corresponding mould, different shapes and sizes and workpieces can be processed. The workpiece is bright, smooth and has high strength.

Technical parameters

parameter model	XS-ZS40	XS-ZS50	XS-ZS60
Maximum shrinkage capability(mm)	φ40×2.0	φ50×2.0	φ60×2.5
Maximum tube length(mm)	250	300	410
Molding time (m)	5-30	5-50	10-60
Spindle speed(r/min)	175	175	286

Overall dimensions (mm)	1150*770*1200	1020×620×1100	1100×1100×1600
Package size	1350*920*1410		
Machine weight (T)	0.65	1.2	1.5

Note: It is recommended to use 32# Machine oil and YA-N46 the hydraulic oil.

After-sales service:

1.Warranty period: We guarantee machine quality for one year, during this year, if spare parts of the machine were damaged, we can send the component to the customer by DHL, TNT freely.

2.Our factory can send our engineer to the customer's factory install, commission and training freely. The customer provide the double trip tickets, food and accommodation for our engineer. The customer also can send the engineer to our factory to learn the operation and maintains freely.

3.Our factory provide the service for the customer forever, if the customer need operation help, can contact us by Skype,Whatsapp,WeChat, Email and Telephone at any time, we provide 24 hours on-line service.

Zhangjiagang City Cedar Technology Co., Ltd