XS-40 3roller servo rolling bending machine





Equipment characteristics:

1.The decelerator drives a set of two rollers, which are compact and can be rolled back and forth, suitable for different samples.

2.The two wheel drive, the encoder controls linear length, the implementation program controls linear length, and the processing is simple.

3.The servo motor controls the reduced diameter, and realizes the bending radius of a pipe.

4.The foot switch is on and off, easy to operate.

5.The machine is balanced by setting parameters on the touch screen and the round, arc or spiral of different curvature.

6.Change mold groove type, can process various metal profiles, such as Angle steel, flat steel, round steel and other cross section profiles.

7.Bending large radius profiles avoids the disadvantages of making the big bending die, which is a necessary addition to the single-head and double-head bending machine.

Equipment parameters:

Specifications/models	**Unit**	**GY-40-III**
Maximum roll tube diameter(Carbon steel)	mm	Φ40X2.0
Max stainless steel pipe	mm	Φ32X2.0

Max bending angle	°	360
Minimum bending radius	mm	250mm
Rolling speed	Mm/s	0-150
Wheel mold speed	R/Min	60
Servo motor power	KW	2.0
Decelerating motor power	Kw	4.0
Machine weight	kg	550
Machine size(L*W*H）	mm	1500*800*10

Purchased parts list:

Serial number	Part Name	Model	Origin and manufacturer
一、Electronic control part			
1	Oil pump motor	Y112M-4	Wuxi Taihu
2	Proximity switch		Zhejiang zhengtai
3	Touch screen		WEINVIEW
4	Transformer	JBK3-160	Zhejiang jiuchuan
5	Pedal switch	MDB-L11	Leqing mingde
6	Thermal overload protector	NR2-25	Zhejiang zhengtai
7	AC contactor	CJX2-2510	Zhejiang zhengtai
8	Air switch	DZ47-60	Zhejiang zhengtai

After-sales service:

1.Warranty period: We guarantee machine quality for one year, during this year, if spare parts of the machine were damaged, we can send the component to the customer by DHL, TNT freely.

2.Our factory can send our engineer to the customer's factory install, commission and training freely. The customer provide the double trip tickets, food and accommodation for our engineer. The customer also can send the engineer to our factory to learn the operation and maintains freely.

3.Our factory provide the service for the customer forever, if the customer need operation help, can contact us by Skype,Whatsapp,WeChat, Email and Telephone at any time, we provide 24 hours on-line service.

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