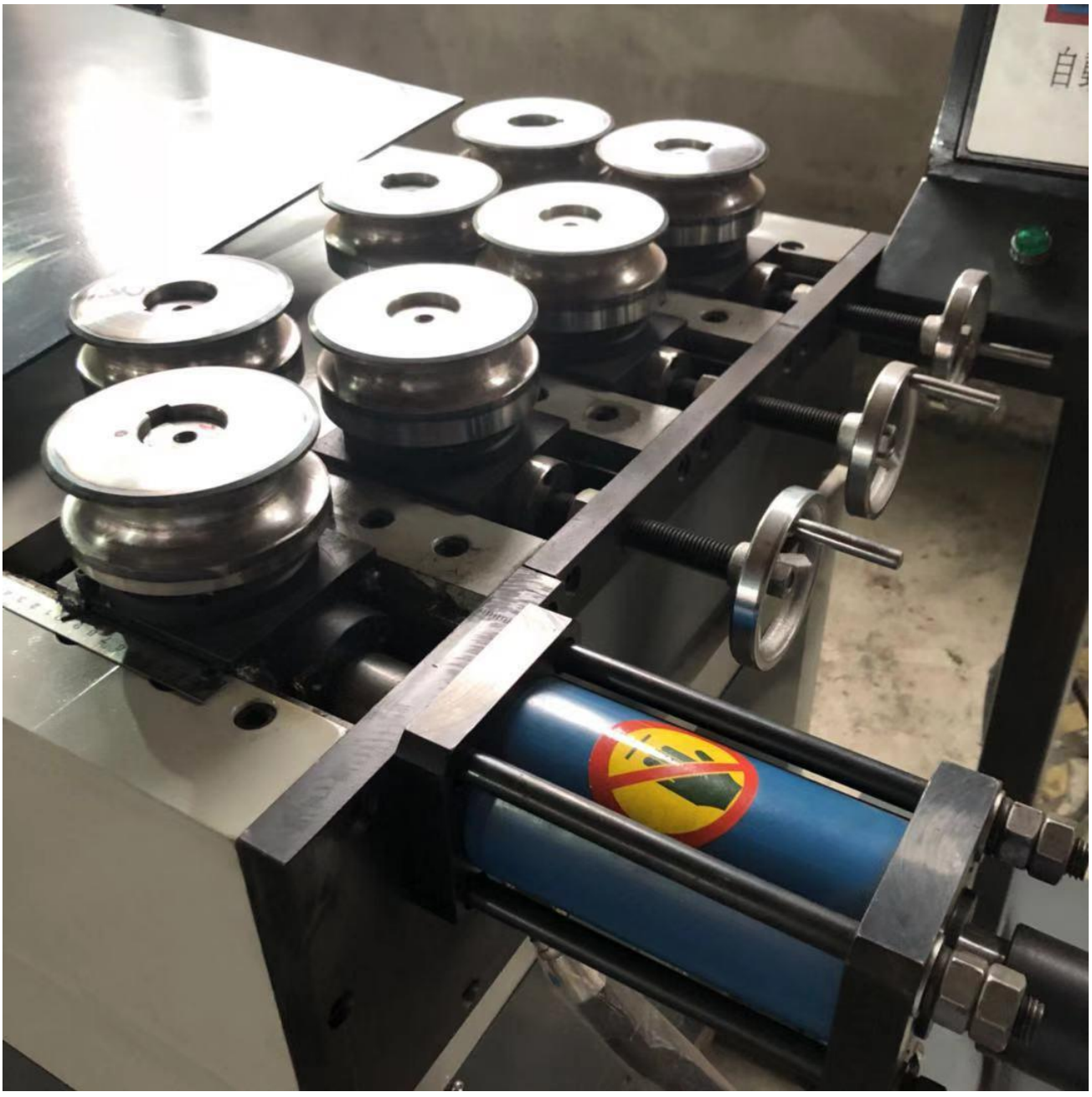
XS-40 7-rollers hydraulic bending machine

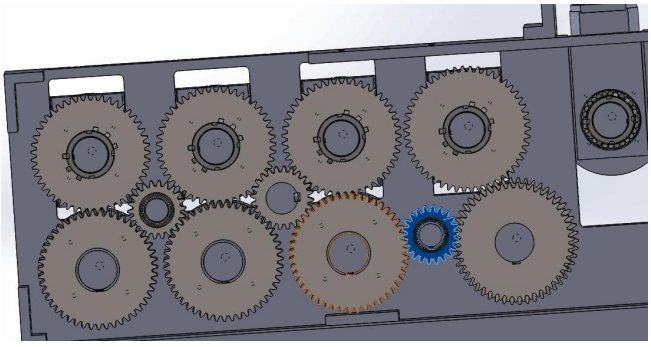




1.Hydraulic motor drive or reducer transmission, compact structure and high reliability.

2.Three sets of six wheel drive, not easy to slide, thin wall material can also bend.

3.The foot switch is on and off, easy to operate.



4.The machine is balanced by adjusting the oil cylinder travel and the round, arc or spiral of different

curvature.

5.Change mold groove type, can process various metal profiles, such as Angle steel, flat steel, round steel and other cross section profiles.

6.Bending large radius profiles avoids the disadvantages of making the big bending die, which is a necessary addition to the single-head and double-head bending machine.

7.The wheels are all gear, the structure is more compact and the transmission is more stable.

Device parameters:

Specifications/models	Unit	GY-40
Maximum roll tube diameter(Carbon steel)	mm	40*2.0
Max stainless steel pipe	mm	35*2.0
Max bending angle	°	360
Minimum bending radius	mm	10-15 times the diameter of the fitting
Rolling speedRolling speed	MM/s	0-150
Wheel mold speed	R/Min	60
oil pump motor	kw	4.0
Maximum oil pressure	MPa	12

Machine weight	kg	800
Machine size（L*W*H）	mm	1300*1100*1100

Purchased parts list:

Serial number	Part Name	Model	Origin and manufacturer
一、Electronic control part			
1	Oil pump motor	Y112M-4	Wuxi Taihu
2	Proximity switch		Zhejiang zhengtai
3	Switching appliance		zhengtai
4	Transformer	JBK3-160	Zhejiang jiuchuan
5	Pedal switch	MDB-L11	Leqing mingde
6	Thermal overload protector	NR2-25	Zhejiang zhengtai
7	AC contactor	CJX2-2510	Zhejiang zhengtaiZhejiang zhengtai
8	Air switch	DZ47-60	Zhejiang zhengtai
9	Power switch	24V	Taiwan WIWE
二、Hydraulic part			

10	Electromagnetic valve	KL03005	Shanghai lianji
11	Oil pump	PV2R1-17-FR	Shanghai baisite
12	Oil cylinder		homemade

After-sales service:

1.Warranty period: We guarantee machine quality for one year, during this year, if spare parts of the machine were damaged, we can send the component to the customer by DHL, TNT freely.

2.Our factory can send our engineer to the customer's factory install, commission and training freely. The customer provide the double trip tickets, food and accommodation for our engineer. The customer also can send the engineer to our factory to learn the operation and maintains freely.

3.Our factory provide the service for the customer forever, if the customer need operation help, can contact us by Skype,Whatsapp,WeChat, Email and Telephone at any time, we provide 24 hours on-line service.

Zhangjiagang City Cedar Technology Co., Ltd

Contact :Shelly
DATE :2021-12-06
Email:Shelly@pipecutbend.com
Whatsapp:+8618021646346
WeChat:18021646346