XS-38NC double head hydraulic pipe bending machine (without turning angle)

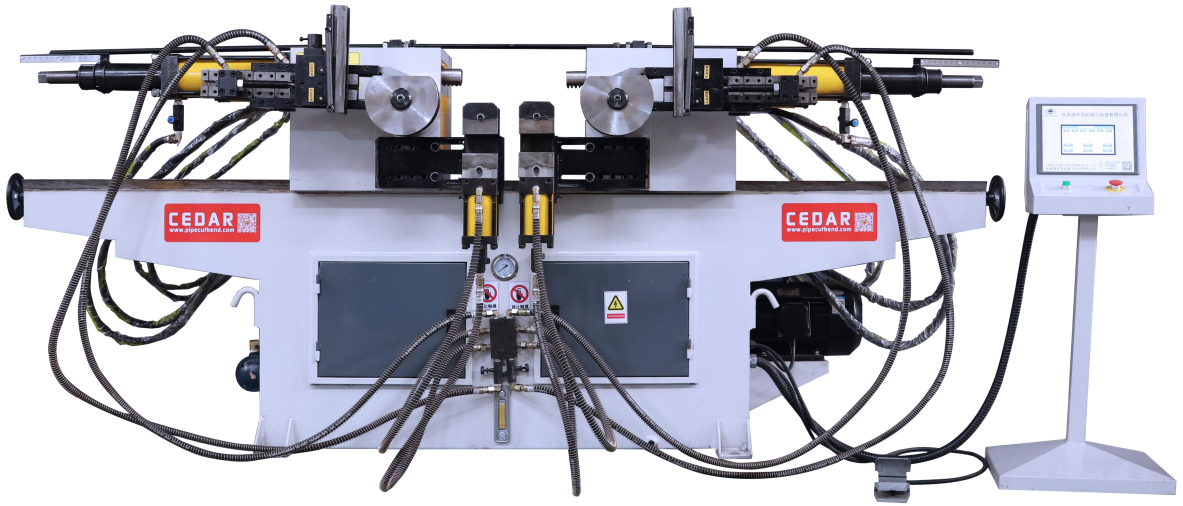
Manufacturer direct
sales/one-year
warranty/lifetime maintenance

Zhangjiagang Cedar Seiko
Technology Co., Ltd.

目录

1	Product features	3
2	Sample display	4
3	Product details	5
4	Equipment parameters	13
5	Device configuration	14
6	Other optional add-on	16
7	Partners	18
8	Company advantages	19
7	Company Qualification	20
9	after-sale service	21

CEDAR



Product features

1. NC type pipe bending machine adopts microcomputer control

2. Equipped with manual control, semi cycle control, and fully automatic control

3. The device has overload automatic protection

4. Automatically detect machine and operational faults

5. The mobile foot switch has an emergency stop function

6. LCD digital display, touch button

7. Automatic storage memory function

8. Power outage automatic protection function

9. The control panel adopts a roller car type (as shown in the picture, the panel is connected to the machine through a turning head)

Sample display

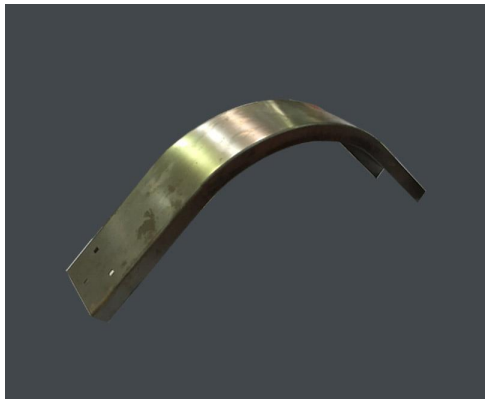
Sample display of Zhangjiagang cedar Seiko technology Co., Ltd



square



circular



brass



stainless steel



iron pipe



special-shaped



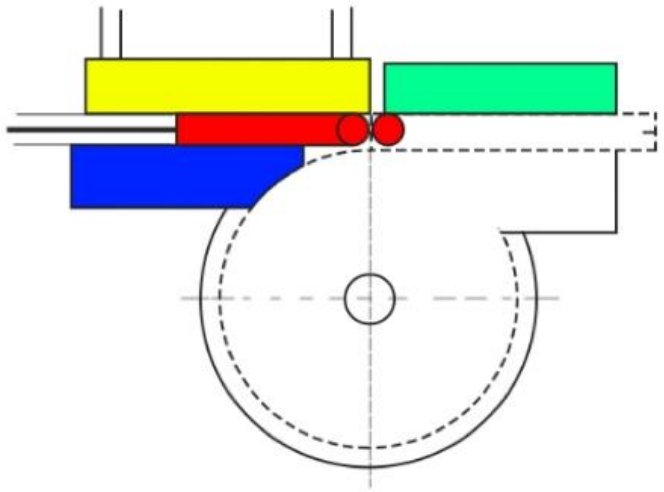
special-shaped

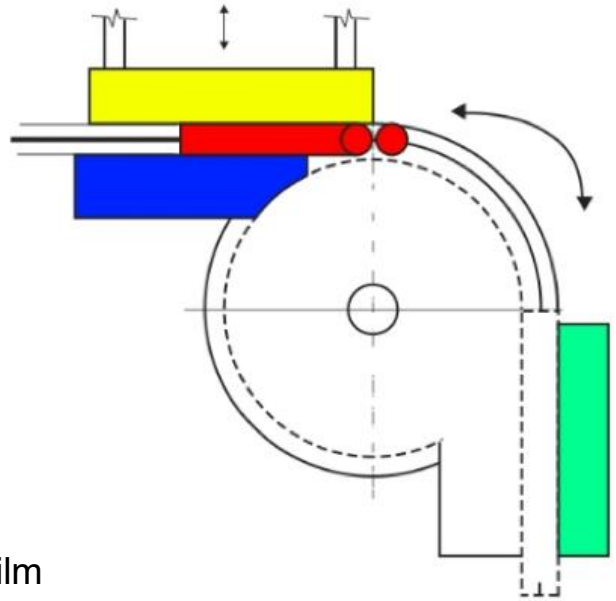


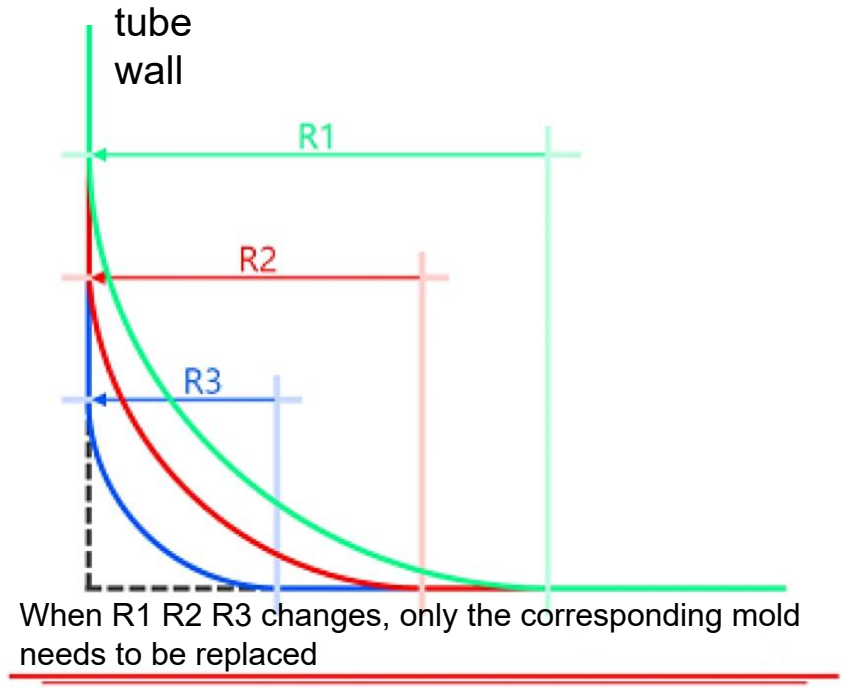
special-shaped

Principle of Bend pipe

Product details of Zhangjiagang cedar Seiko technology Co., Ltd







When R1 R2 R3 changes, only the corresponding mold needs to be replaced

Anti wrinkle film

Auxiliary pushing film

Mandrel

Main clamp

Please tell me, what is the bending radius of your pipe?

Product details

Product details of Zhangjiagang cedar Seiko technology Co., Ltd

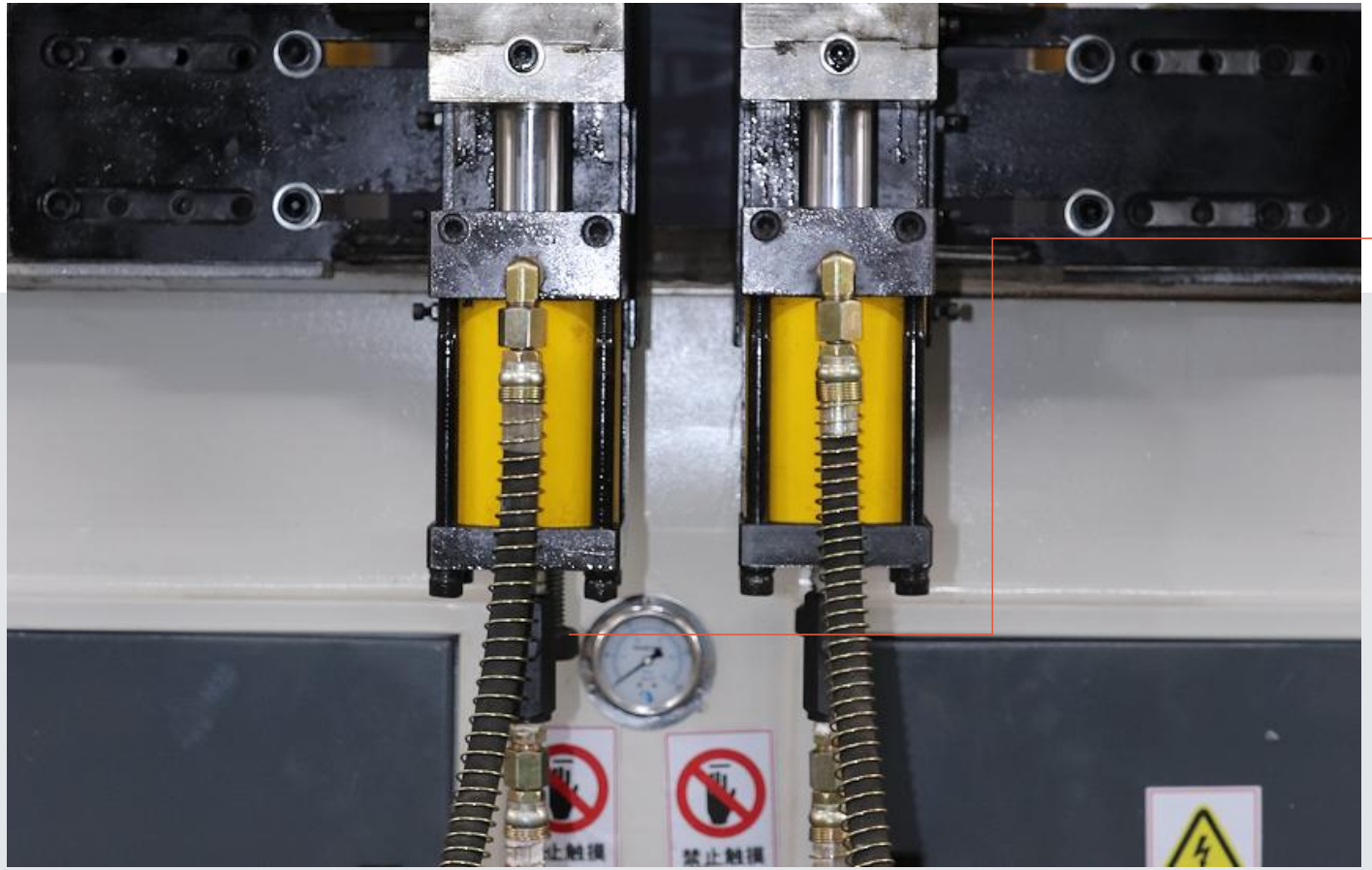
Touch operation

LCD digital display, contact type buttons directly input bending processing parameters on the screen, and can set parameters such as bending time and angle. And it has automatic detection of machine and operational faults.



Product details

Product details of Zhangjiagang cedar Seiko technology Co., Ltd



throttle valve

The throttle valve is installed on the main oil cylinder of the bent pipe wall to control the flow and adjust the clamping speed of the entire oil cylinder.

Product details

Product details of Zhangjiagang cedar Seiko technology Co., Ltd

hydraulic clamping



hydraulic clamping

The pipe fittings are placed on the mold, and the clamping oil cylinder drives the clamping mold to clamp the pipe fittings.

Product details

Product details of Zhangjiagang cedar Seiko technology Co., Ltd

cooler

The cooler is used to reduce the temperature of hydraulic oil and ensure stable operation.



Product details

Product details of Zhangjiagang cedar Seiko technology Co., Ltd



Limit nut

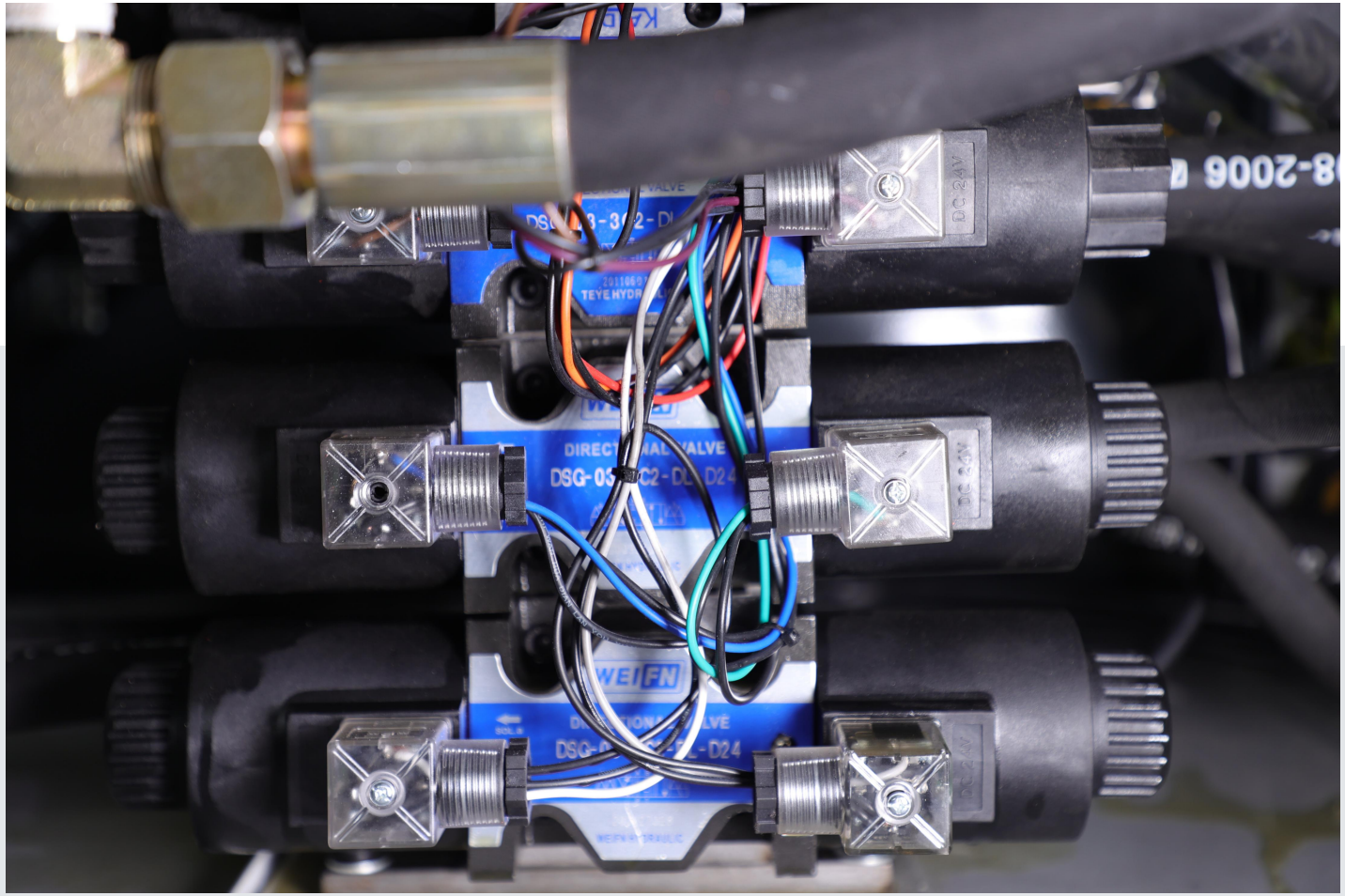
Installed at the end of the oil cylinder to adjust the angle of the bent pipe.

Product details

Product details of Zhangjiagang cedar Seiko technology Co., Ltd

solenoid valve

The solenoid valve is responsible for controlling the opening and closing of the oil circuit, ensuring stable operation without jamming the valve.



Comparison of product models

Product details of Zhangjiagang cedar Seiko technology Co., Ltd

Single head pipe bending machine parameters			
double-headed tube bender	**单位**	**SW-38NC double head hydraulic pipe bending machine (with corner)**	**SW-38NC double head hydraulic pipe bending machine (without corner)**
Maximum use of carbon steel pipes	mm	Φ38*2.0mm	Φ38*2.0mm
Maximum use of stainless steel pipes	mm	Φ31.5*1.5mm	Φ35*1.8mm
Maximum bending radius	mm	200mm	200mm
Maximum bending angle	mm	95°	95°
Double bend center range	mm	160-1600mm	160-1600mm
Rotatable angle	°	0-180°	Non rotatable
power	KW	5.5KW	5.5KW
Machine dimensions	mm	3100*1100*1800mm	3100*1100*1800mm
machine weight	KG	1200KG	1200KG

Equipment parameters

Equipment configuration of Zhangjiagang cedar Seiko technology Co., Ltd

project	unit	SW-38NC double head hydraulic pipe bending machine (with corner)
Maximum use of carbon steel pipes	mm	Φ38*2.0mm
Maximum use of stainless steel pipes	mm	Φ31.5*1.5mm
Maximum bending radius	mm	200mm
Maximum bending angle	mm	95°
Double bend center range	mm	160-1600mm
Rotatable angle	°	Non rotatable
power	KW	5.5KW
Machine dimensions	mm	3100*1100*1800mm
machine weight	KG	1200KG

Configuration

Equipment configuration of Zhangjiagang cedar Seiko technology Co., Ltd

solenoid valve	Shanghai Lianji
hydraulic pump	Shanghai Best
hydraulic pipe	Taiwan Lianhui
Cylinder UN ring	Taiwan SOGDZ
Oil cylinder O-ring	Taiwan SOGDZ
hydraulic cylinder	Self made
Oil pump motor	Tai Lake
microcomputer	Oulong
Contactor	chint
thermal relay	chint
other	chint
transformer	Jiuchuan

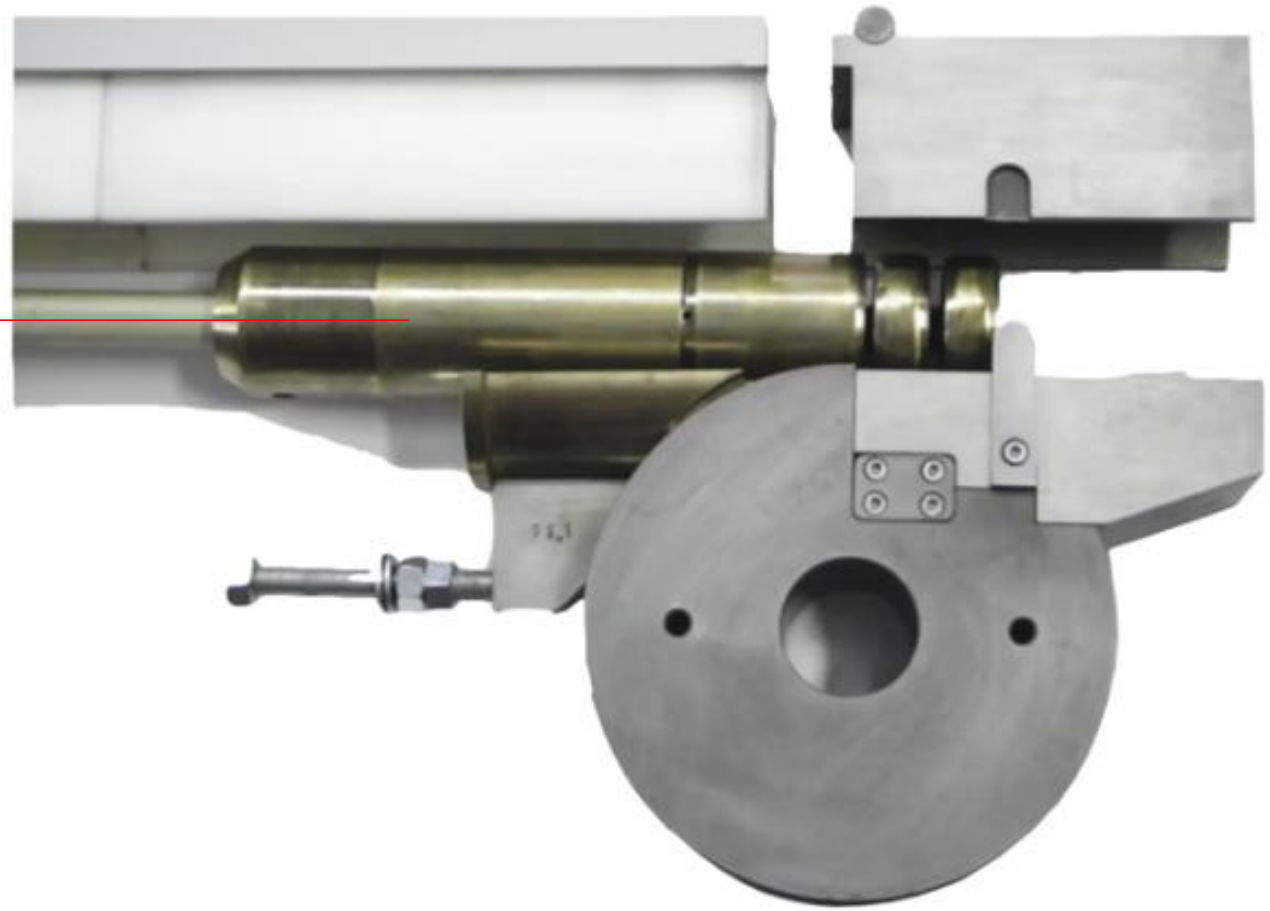
Equipment supply list

Equipment configuration of Zhangjiagang cedar Seiko technology Co., Ltd

Serial Number	name	number	notes
1	display screen	1/unit	
2	allen key	1/set	
3	operation instructions	1/Book	Ancillary documents
4	Certificate of conformity	1/sheet	Ancillary documents

Other optional additions

Product diversification and matching

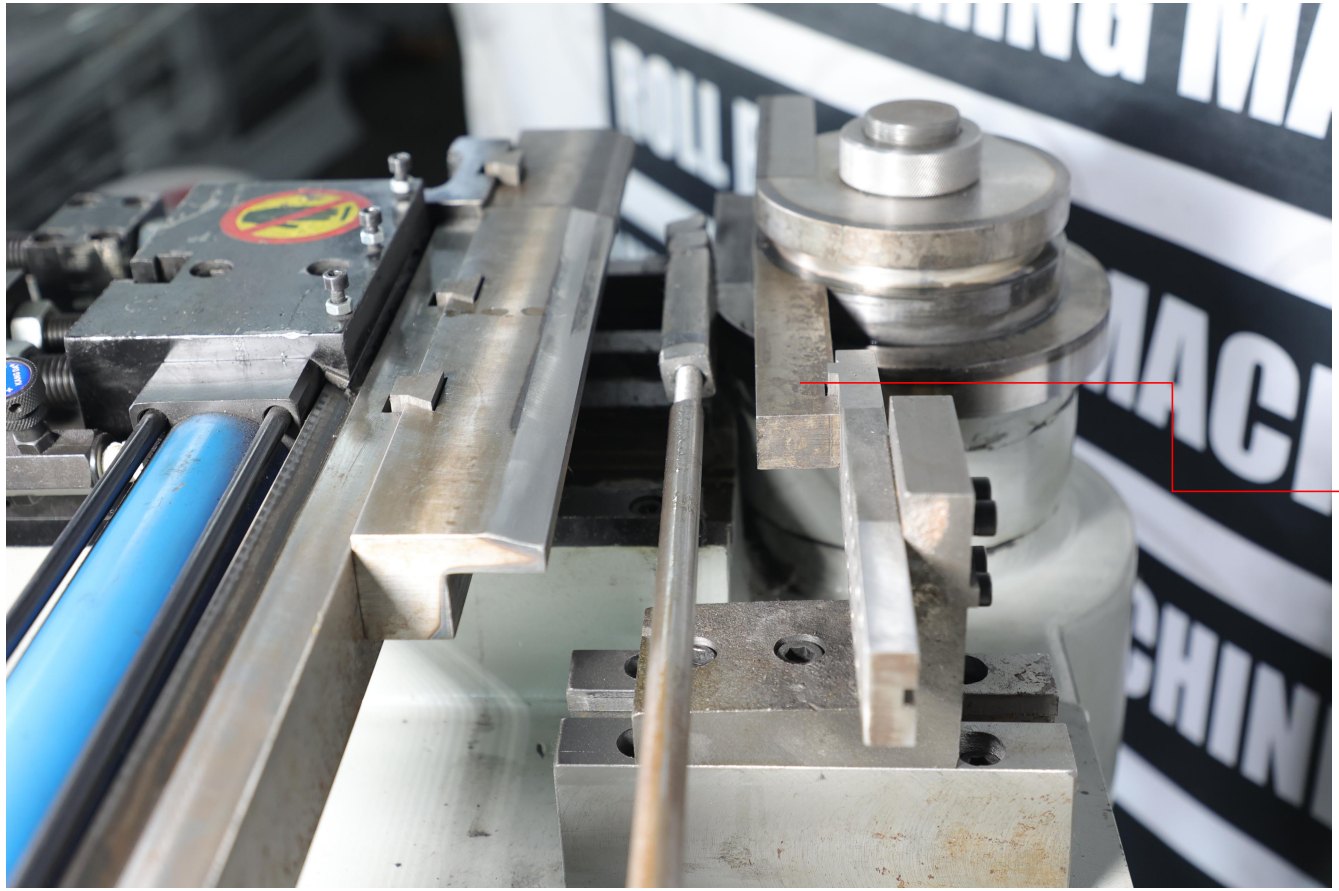


Mandrel

The installation of thin-walled pipes can make the bends of the pipes more full.

Other optional additions

Product diversification and matching



Wrinkle proof mold

There are no wrinkles on the surface of the bent pipe

Partners

The user can demonstrate on a projector or computer, or print the presentation and make it into a film to be used



上银直线导轨



七洋



维纶屏幕



西门子



三菱



内密控



施耐德



油研



欧姆龙



兼房



安川



德力西

Company advantages

Product advantages of Zhangjiagang cedar Seiko technology Co., Ltd

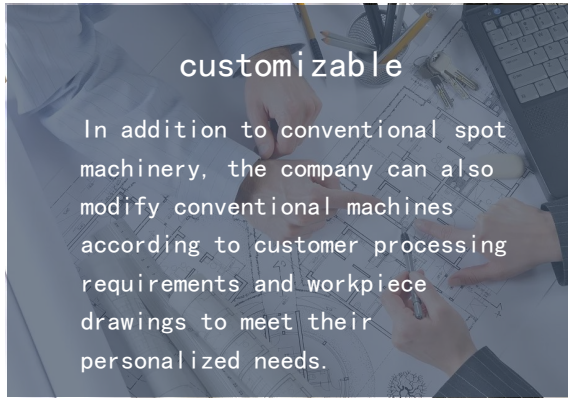
Zhangjiagang Cedar Technologies

Zhangjiagang Cedar Precision Technology Co., Ltd. is located in Zhangjiagang, an emerging port industrial city at the intersection of the coastal and Yangtze River economic development zones. It is a new type of enterprise that integrates the development and production of industrial automation systems, research and development of non-standard automation products, and production, sales, and services. The company specializes in aluminum cutting machines/pipe cutting machines/chamfering machines/pipe bending machines/rounding machines/pipe shrinking machines/pipe end forming machines. The company's products are applied to the processing of metal pipe products in industries such as automobiles, air conditioners, motorcycles, electric vehicles, bicycles, sports and fitness equipment, steel pipe furniture, tourism and leisure products, plumbing and bathroom, providing efficient mechanical equipment.









Company Qualification

Qualification of Zhangjiagang cedar Seiko technology Co., Ltd

















after-sale service

After sales service of Zhangjiagang cedar Seiko technology Co., Ltd

Machine warranty for one year

The equipment is inspected and accepted, and the factory implements a 12 month warranty. During the warranty period, any manufacturing quality issues will be covered by the supplier's free warranty, and any other issues caused by other reasons will be borne by the user for reasonable repair costs. After the warranty period expires, we will still provide accessories and good service at a reasonable cost

Quickly respond and handle in a timely manner

When the equipment malfunctions during use, the supplier shall respond within 2 hours after receiving notification from the purchaser. If it cannot be directly resolved over the phone, send someone to the site within 24 hours. Generally, faults should be resolved within 48 hours, while major faults should be resolved as quickly as possible, with a principle of no more than 72 hours (excluding holidays).



Thank you for your support and trust in Cedar Precision

Manufacturer direct sales/one-year warranty/lifetime maintenance

Zhangjiagang Cedar Technology Co.,Ltd